# **KMT - Kraus Messtechnik GmbH**

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# **User Manual**

# CTP-NT8-Rotate

8 channel telemetry for rotating applications like wheels or rotors, high signal bandwidth, 18bit ADC, software programmable



# **INSTRUCTIONS FOR QUALIFIED PERSONNEL ONLY!**

- Inputs: STG, POT, IEPE, VOLT, LVDT/RVDT, TH-K-J-S, RTD
- Simultaneous sampling
- 18bit ADC
- Software programmable
- Signal bandwidth: 8 x 0-12000Hz
- Battery power up to 6h with remote to switch ON/OFF battery
- Radio telemetry transmission
- Output analog +/- 10V
- Digital data interface to PC (option)
- Waterproofed ENC housing (IP65)

# General functions:

The CTP-NT8-Rotate is an 8-channel telemetry system for rotating applications with integrated signal conditioning for sensor signals, wireless digital transmission and analog or digital reproduction.

In the encoder/transmitter unit the sensor signals are conditioned, filtered (anti-aliasing) and digitized (18-bit ADC). Simultaneous sampling is provided for all channels. Finally, the PCM encoded data is transmitted via radio frequencies to the receiver.

Various configurations of different sensor modules are available incl. signal conditioning for strain gages (STG), thermocouples type K (TH-K), ICP sensors, potentiometer sensors (POT) and also voltage inputs. Mixed configuration available (2-CH-steps).

All sensor modules are software programmable via RS232 or Bluetooth.

The stationary receiver provides 8 +/-10V analog outputs via BNC (option: ethernet interface).

The analog signal bandwidth is 0-750 Hz (312,5kbit) and up to 0-12000Hz (5000kbit) for 8 channels. The measurement accuracy is <±0.1 % (without sensor). The CTP-NT8-Rotate is specified for operational temperatures from -40° C to +70° C. The maximum distance between transmitter and receiving antenna is approx. 10-20 m (30-60 feet) – depending on the application! Mixed configuration available (2-CH-steps).





#### CTP-NT8-Rotate Transmitting Unit Technical Data (Encoder)





Encoder in IP65 Aluminum housing

Encoder inside

#### **System Parameters ENCODER:**

Channels:

Resolution: 18 bit A/D converter with anti-aliasing filter, simultaneous sampling of all channels

Line-of-sight distance: up to 20m (depends of application, receiving antennas and bit rate)

Powering: Li Ion Accumulator 7.4V, 7800mA capacity up to 6-7 hours (20°C)

Power consumption: about 1100mA using 8x STG full bridge sensors 350 Ohms

Analog signal bandwidth: See table

Transmission: Digital PCM format

Transmission Power: 10mW

Dimensions: Diameter 145mm, bottom plate diameter 175mm, height 72mm (without antenna)

Weight: 1.30 kg incl. battery (without sensor cables and antenna)

Operating temperature: - 40 ... +70°C

Housing: Aluminum anodized, waterproofed (IP65)

Humidity:20 ... 80% no condensingVibration:5g Mil Standard 810C, Curve CStatic acceleration:100g in all directions, 3000 RPM

Shock: 200g in all directions

| Frequency table | Cutoff frequency of anti-aliasing filter (-3dB) and sampling rate (red) |  |  |  |  |  |  |
|-----------------|---|--|--|--|--|--|--|
| Bit rate        | 8 CH.   |  |  |  |  |  |  |
| 5000kbit        | 12000Hz (31250Hz)   |  |  |  |  |  |  |
| 2500kbit        | 6000Hz (15625Hz)  |  |  |  |  |  |  |
| 1250kbit        | 3000Hz (7812.50Hz)  |  |  |  |  |  |  |
| 625kibt         | 1500Hz (3906.25Hz)  |  |  |  |  |  |  |
| 312.5kbit       | 750Hz (1953.125Hz)  |  |  |  |  |  |  |

## CTP-NT acquisition modules (rotor side)



#### CTP-NT-STG2

Acquisition module for 2 strain gauges Full or half bridge (≥ 120  $\Omega$ ) Quarter bridge (120  $\Omega$  or 350  $\Omega$ ) Fixed excitation voltage: 4.0 Vdc Offset compensation by auto zero Manual offset shifting after auto zero Input ranges ±40 to ±0.3 mV/V Shunt-calibration 75(25.5) kΩ 0.1% Signal bandwidth 0 Hz to 24000 Hz\* (\*see table of max. cut-off-frequencies) ADC Resolution: 18 bit Measurement uncertainty < 0.1% Power supply (VBB): 6 to 9 Vdc Current consumption: 100mA (with two full bridges 350  $\Omega$ )



#### CTP-NT-IEPE2

Acquisition module for 2x IEPE/ICP® sensors
Excitation current: 4.0 mA
Input ranges: ±20 to ±0.3 Vpp
Signal bandwidth 3 Hz to 24000 Hz\*
(\*see table of max. cut-off-frequency)
ADC Resolution: 18 bit
Measurement uncertainty < 0.1%
Power supply (VBB): 6 to 9 Vdc
Current consumption: 140 mA



#### CTP-NT-VOLT2

Acquisition module for 2x high level voltage inputs Input ranges ±10 to ±0.08 V Signal bandwidth 0 Hz to 24000 Hz\* ("see table of max. cut-off-frequencies) +4 V sensor excitation max. 33 mA ADC Resolution: 18 bit Measurement uncertainty < 0.1% Power supply (VBB): 6 to 9 Vdc Current consumption: 80 mA



#### CTP-NT-XVDT2

Acquisition module for 2x LVDT/RVDT sensors
Excitation voltage = 4.096 Vpp, rounded rectangle
Excitation frequency = 8 kHz (changeable by software)
Sensor impedance ≥ 100 Ω (@ 8 kHz)
Signal bandwidth 0 Hz to 200 Hz
Programmable lowpass filter
Power supply (VBB): 6 to 9 Vdc
Current consumption: 130 mA (with 2x MHR500)



#### CTP-NT-POT2

Acquisition module for 2x potentiometer sensors

Potentiometer resistance ≥ 150 Ω

Fixed excitation voltage: 4.0 Vdc Input resistance: 667 kΩ

Signal bandwidth 0 Hz to 24000 Hz\*
("see table of max. cut-off-frequencies)

ADC Resolution: 18 bit

Measurement uncertainty < 0.1%

Power supply (VBB): 6 to 9 Vdc

Current consumption: 90 mA

(with two 1 kΩ potentiometers)



#### Universal module for thermo:

#### CTP-NT-THERMO2

Acquisition module for 2x
Temperature Sensor
Inputs galvanically isolated
(max. potential difference 32 Vdc)
Lowpass filter: 1 Hz to 32 Hz
(programmable)
Sensor types:
RTD, Thermocouple, NTC,
(& customer-specific types)
Measuring range:

-273.15 °C to +1635.2 °C
Power supply (VBB): 6 to 9 Vdc
Current consumption: 85 mA



#### Universal module analog:

#### CTP-NT-ANALOG

Tryo Channel Acquisition Module for strain gauges\*, high level voltage signals\*, potentiometer sensors\*, IEPE/ICP® sensors\*, ext.Sensor supply (12 Volt typ.) \* \* the functionality is programmable by control software ntconfig.exe.

Power supply (VBB): 5 to 9 Vdc
Current consumption: <140 mA (TBD)



#### CTP-NT-BLUE

(average)

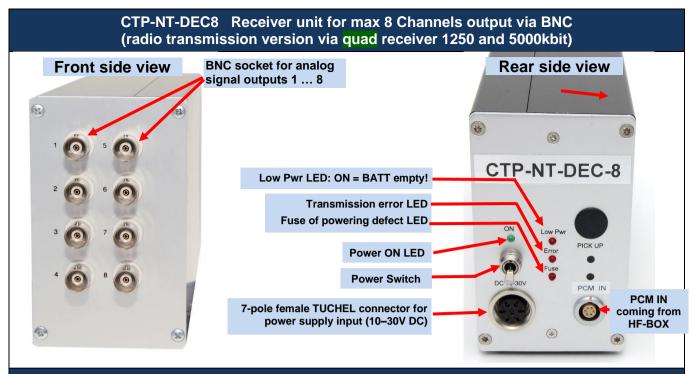
Bluetooth module to transfer RS232 wirelessly\*
Remote On/Off\* (concerns battery powered versions)
Range 5 to 20 m, depends on application and antenna
Power supply (VBB): 6 to 9 Vdc
Current consumption: 30 mA

\* Required is the KMT COMMUNICATOR handheld remote control Bluetooth device with USB connector)



#### CTP-NT-CONTROLLER

Controller for 1 to128 acquisition modules Output: PCM built-in inductive transmitter Programmable via RS232/USB adapter and remote software Power supply (VBB): 6 to 9 Vdc Current consumption: 100 mA



#### CTP-NT-DEC8 System Parameters:

Channels: 8 x +/-10V analog outputs via Sub-D male socket, single-ended!

Resolution: 16 bit D/A converter, with smoothing filter Power supply input: 10-30 VDC, power consumption <24 Watt

Analog signal bandwidth: see frequency table
Transmission: Digital PCM Format

Dimensions: 205 x 105 x 65mm

Weight: 1.00kg without cables and antenna

Overall system accuracy between encoder input and decoder output: +/-0.2% without sensor influences

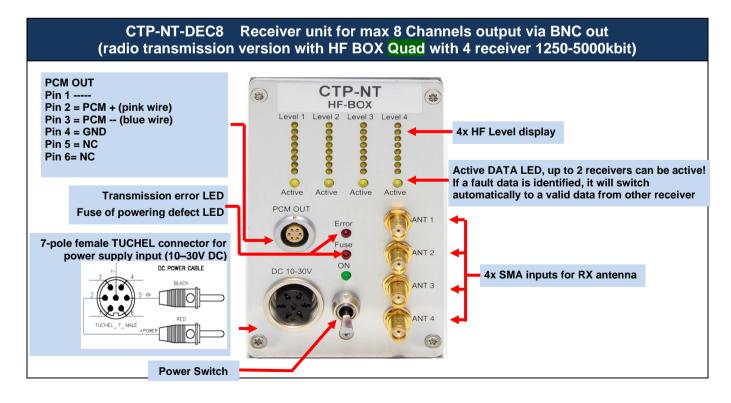
Environmental

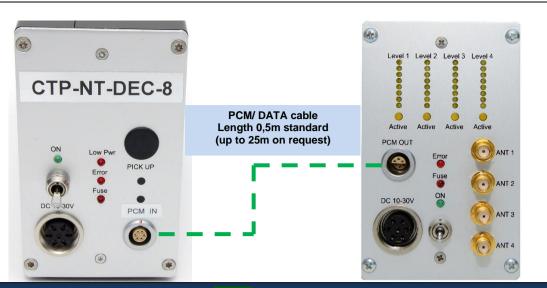
Operating: -40 ... +70°C

Humidity: 20 ... 80% not condensing

Vibration:

Static acceleration: 10g in all directions
Shock: 100g in all directions





# HF BOX Quad System Parameters:

HF receivers

Antenna connection SMA
Output PCM

Power supply input: 10-30 VDC, power consumption <24 Watt

Dimensions: 205 x 105 x 65mm

Weight: 1.050 kg without cables and antenna

Environmental

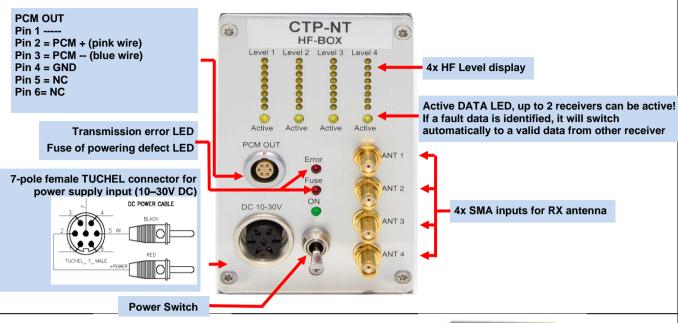
Operating: -40 ... +70°C

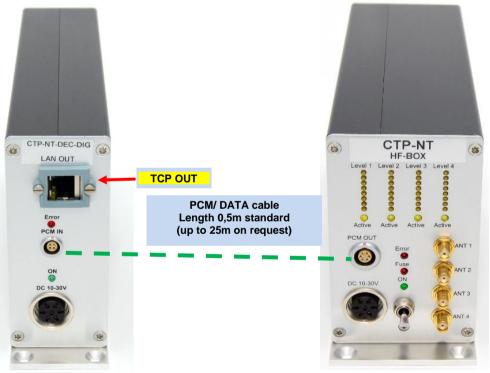
Humidity: 20 ... 80% not condensing

Vibration:

Static acceleration: 10g in all directions
Shock: 100g in all directions

# HF-Box with CTP-NT-DIG-DEC-IP-LAN Receiver unit with PCM to Ethernet converter- TCP out (radio transmission version with HF BOX Quad with 4 receiver 1250-5000kbit)





#### **HF BOX Quad System Parameters:**

20 ... 80% not condensing

HF receivers 4

Antenna connection SMA

Output PCM

Power supply input: 10-30 VDC, power consumption <24 Watt

Dimensions: 205 x 105 x 65mm

Weight: 1.050 kg without cables and antenna

Environmental

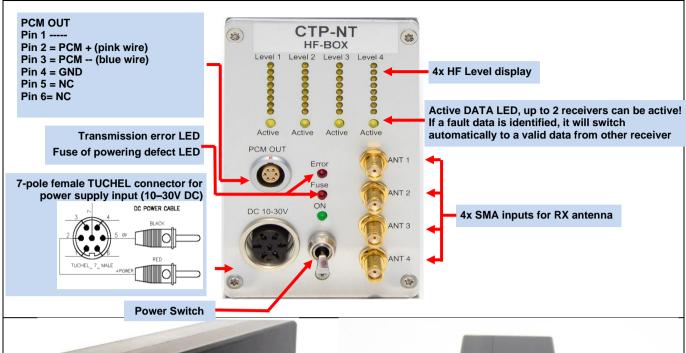
Operating: -40 ... +70°C

Vibration:5gStatic acceleration:10g in all directions

Static acceleration: 10g in all directions
Shock: 100g in all directions

Humidity:

## HF-Box with CTP-NT-DIG-DEC-IP-LAN Receiver unit with PCM to Ethernet converter- UDP out (radio transmission version with HF BOX Quad with 4 receiver 1250-5000kbit)





#### **HF BOX Quad System Parameters:**

5g

HF receivers 4 SMA Antenna connection **PCM** Output Power supply input: 10-30 VDC, power consumption <24 Watt Dimensions: 205 x 105 x 65mm Weight: 1.050 kg without cables and antenna Environmental Operating: -40 ... +70°C

Humidity: 20 ... 80% not condensing

Vibration:

Static acceleration: 10g in all directions Shock: 100g in all directions



- PCM Input from all KMT Systems
- Data Rate up to 10000 kBit/s
- PTPv2 Time Synchronization
- KMT Encoder Setup via Bluetooth
- Gigabit Ethernet Interface
- TCP & UDP Data Format
- Several Protocols (incl. IENA)
- Data Logger Function

# Short description:

The KMT GATEWAY decodes incoming PCM data streams and transmits the decoded measurement data over Ethernet. Various data formats (including Airbus IENA) are possible; customer-specific formats can be optionally integrated.

The data blocks sent contain a timestamp in the header; if a PTP Server is found, this timestamp is set to the realtime sample time. But even without a network time source, several KMT systems can be synchronized with one another by setting one of the GATEWAYs as PTP server.

Complete setup of the KMT MTP-NT systems is possible over Ethernet ("just-one-cable" solution).

The Device has a data logging function (file size is only limited by the USB stick used).

#### **System Parameters:**

PCM input: RS422 or TTL PCM data format: KMT 320 Bit, NRZ

PCM bit rates: 312.5 / 625 / 1250 /2500 / 5000 / 10000 kBit/s

KMT MTP-NT Setup & Control: RS232 or Bluetooth

Ethernet interface: Gigabit (1000Base-T)
Protocol format: IPv4, TCP or UDP

Destination IP addresses: unicast, multicast, or broadcast

Packet protocols: KMT (32 byte header), CAEMAX, IENA (and others)

Time Synchronization: IEEE 1588v2 (PTPv2)

Data Logger: internal USB FLASH Disc

Power supply input: 10-30 Vdc, power consumption < 24 Watt

Dimensions: 44 x 105 x 200 mm

Weight: TBD kg without cables and data pickup head

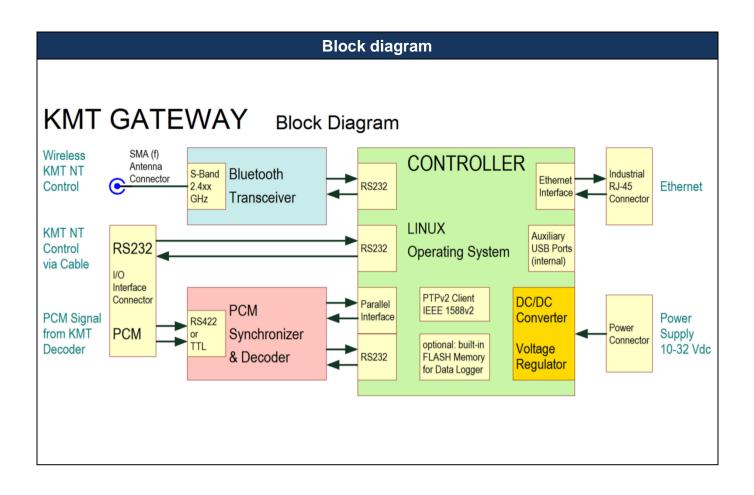
Environmental

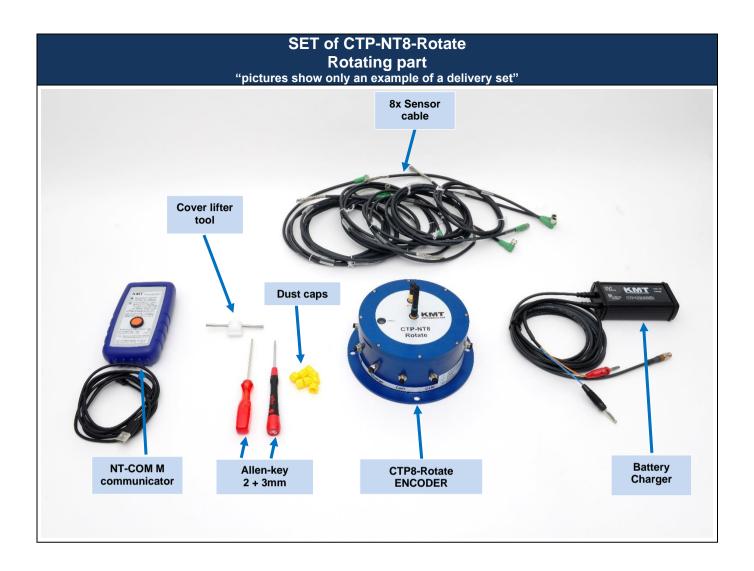
Operating: -20°C to +70°C

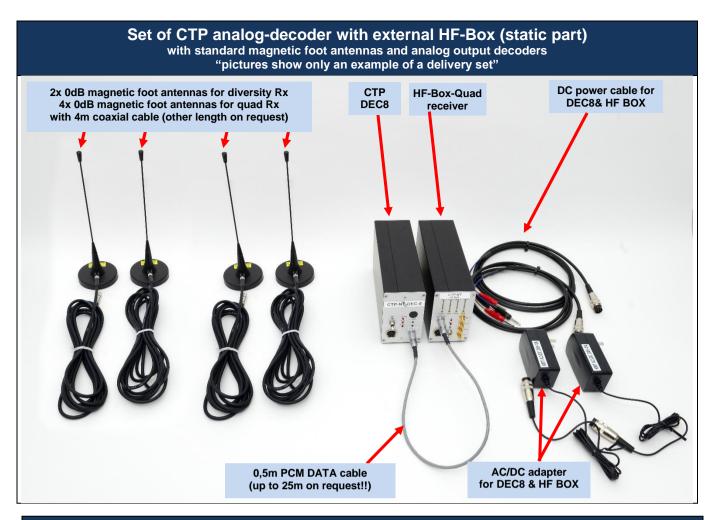
Humidity: +80% not condensing (@ +20°C)

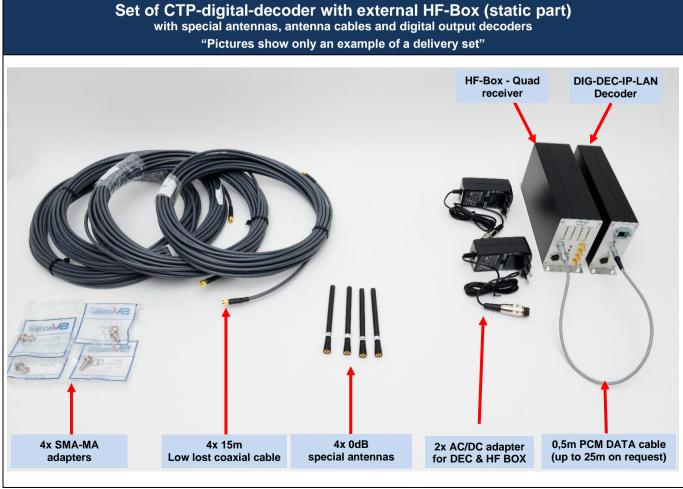
Vibration: 5g (TBD)

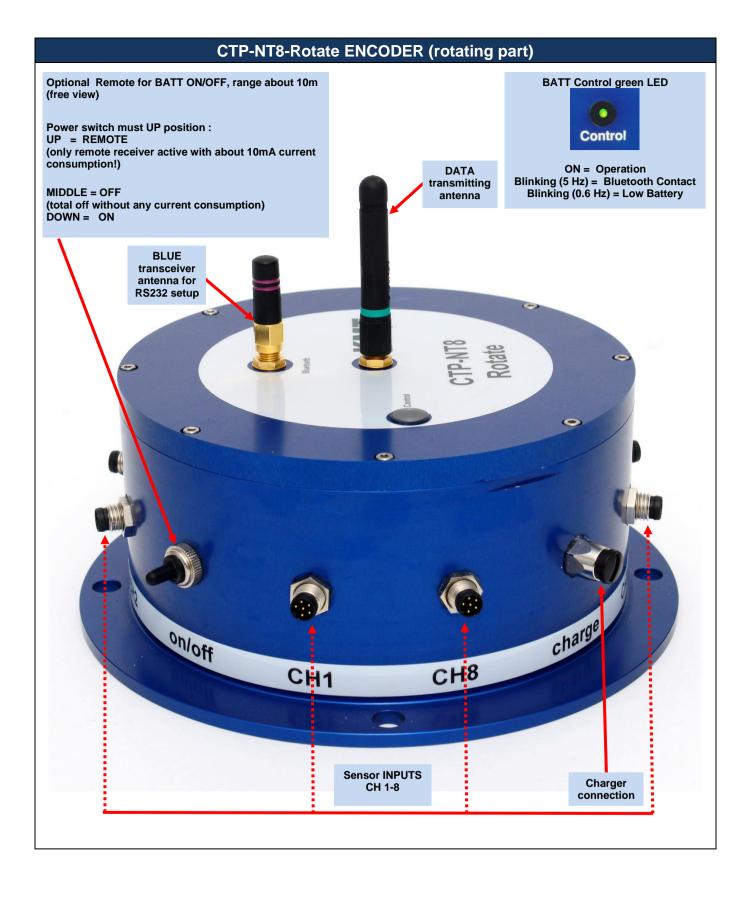
Static acceleration: 10g in all directions
Shock: 100g in all directions







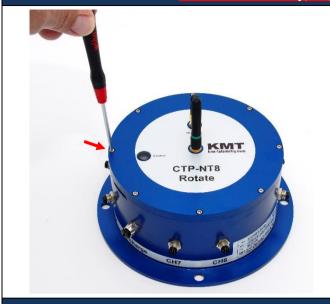






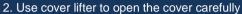
# CTP-NT8-Rotate Encoder – How to open device

Normal not necessary, only if you must change modules!





1. Open 8x hexagon screw (2.5mm) with 2mm screwdriver







3. Open 8 screws from modules holder ring

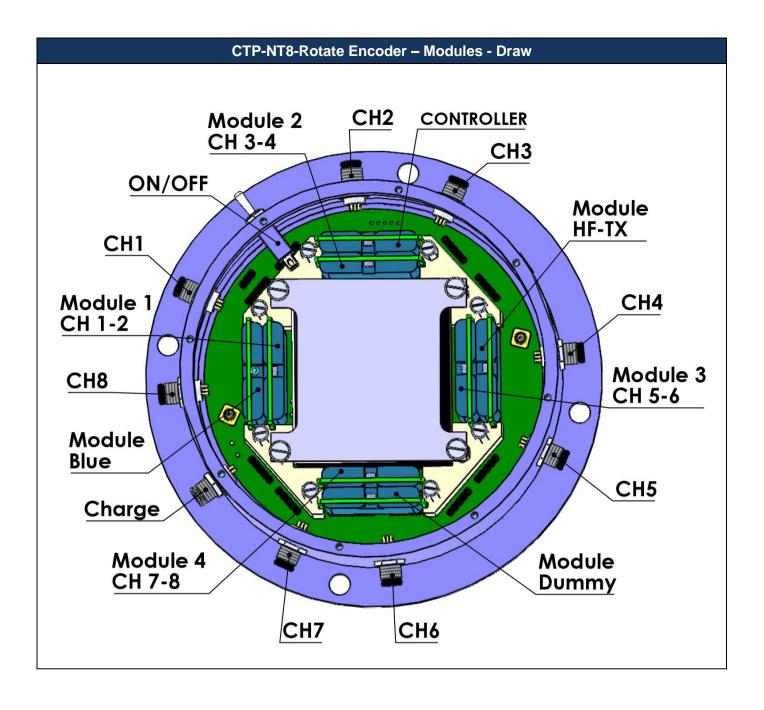
4. Move the modules holder ring to the rear (it is not necessary to disconnect the antenna blue cables)

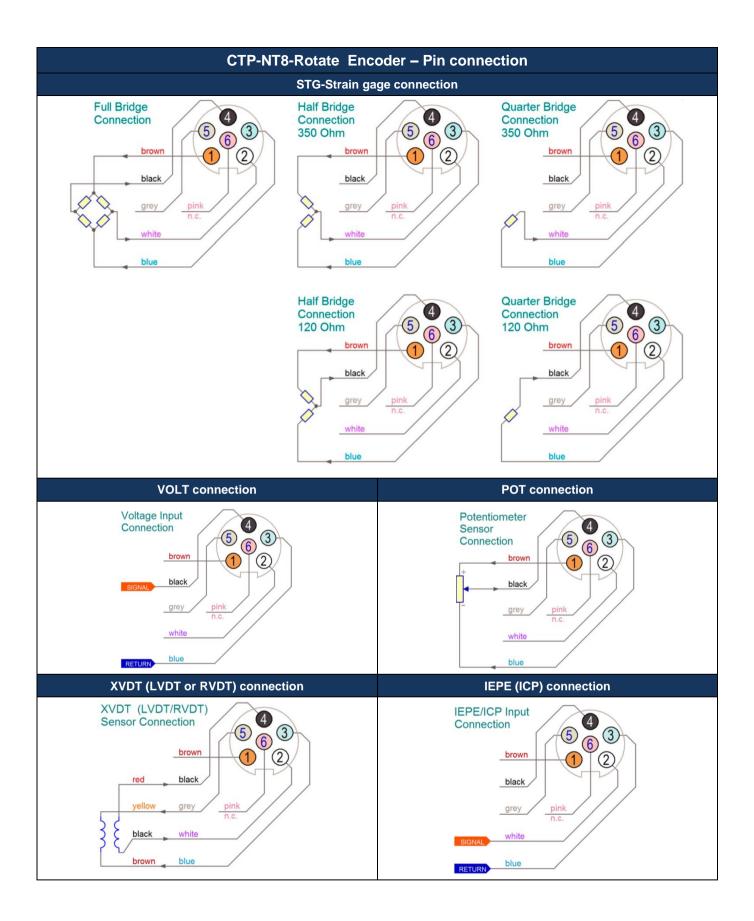


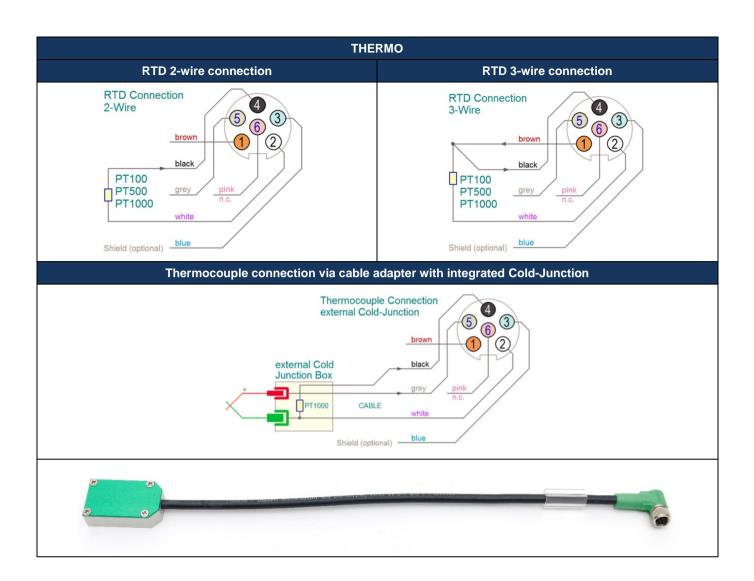
5. Now you can change CTP-NT-Acquisition modules

Take care with connectors of modules. Be sure that all pins are in right in the connection!

# CTP-NT8-Rotate Encoder - Modules CTP-NT-CONTROLLER CTP-NT-CTP-NT-2 channel acquisition modules (CH 3-4) 2 channel acquisition modules (CH 1-2 Module 1 Module BATT Control green LED ON = Operation Blinking (5 Hz) = Bluetooth Contact Blinking (0.6 Hz) = Low Battery BLUE antenna connector DATA antenna connector **BLUE** transceiver for RS232 setup DATA transmitter HF-Tx CTP-NT-2 channel acquisition modules (CH 1-2) Module 1 CTP-NT-2 channel acquisition modules (CH 7-8) Module 4 **Dummy** modules



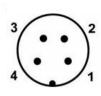




### Setup connection RS232 as standard.

# Caution: With option "BLUE" (wireless setup connection via Bluetooth) is this connection out of function!!

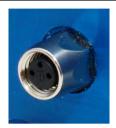




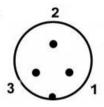
Cable colors:

1= brown +6.5V 2= white TxD 3= black RxD 4= blue GND

## Li Ion re-chargeable battery with charger unit for CTP-NT8-Rotate



Charge plug at CTP-Rotate ENC



Cable colors:

1= brown +

2= black GND 3= blue NC



BATT Control green LED

#### BATT Control green LED

ON = Operation
Blinking (5 Hz) = Bluetooth Contact
Blinking (0.6 Hz) = Low Battery



COMMUNICATOR (handset)

#### Attention:

Li Ion Accumulator 7.4V 7800mAh has a capacity for about 6-8 hours.

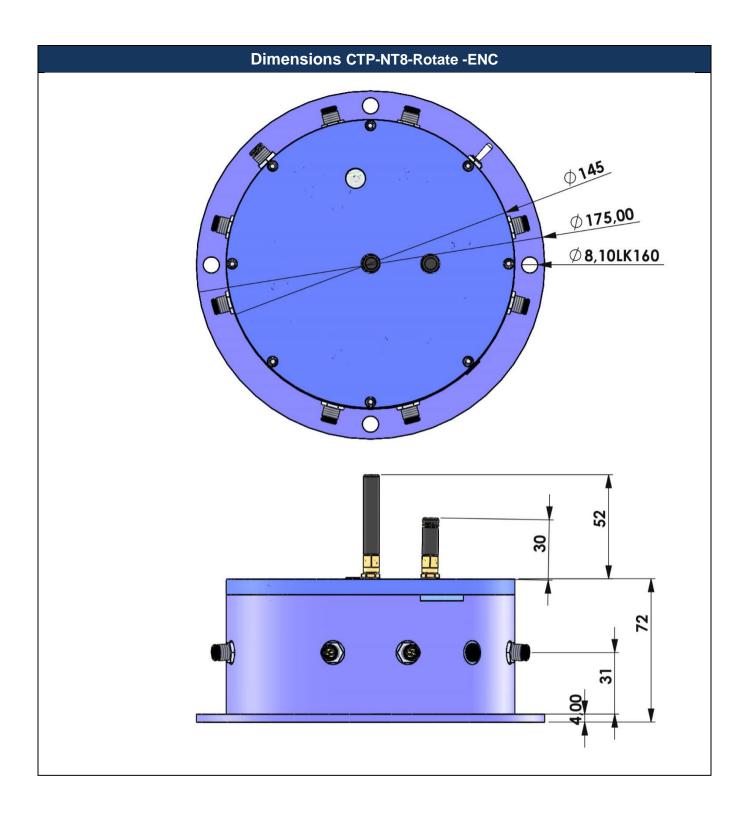
With the option BLUE (rotor side) and COMMUNICATOR (handset) can easy switch ON/OFF the battery power

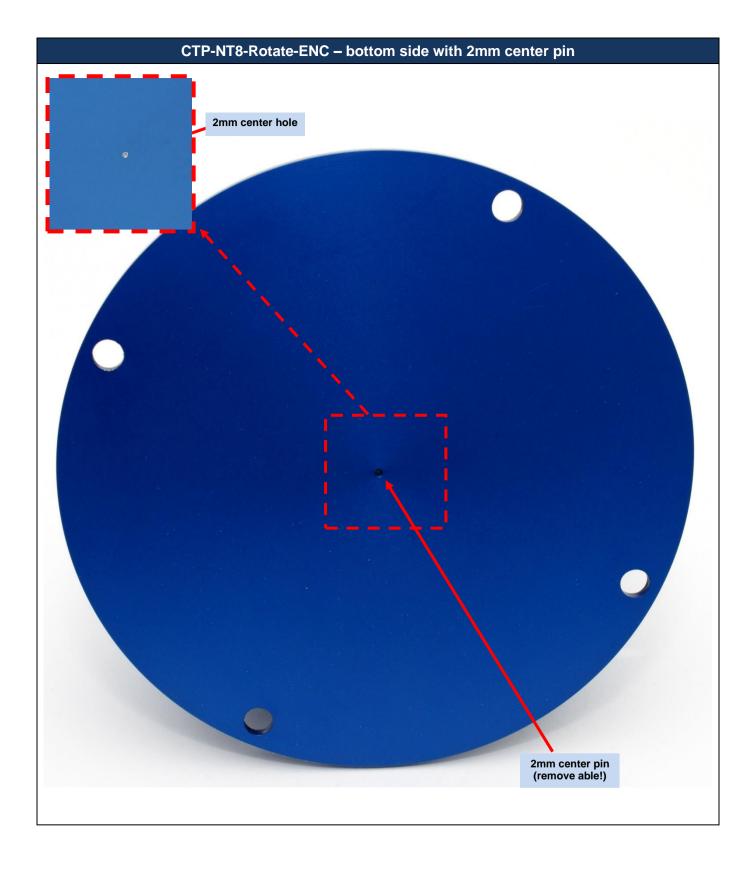


CT-CHARGER XL

#### CT-CHARGER XL for CTP-Rotate

- 1. Plug the 3-pole plug (charger) in to the CTP-Rotate encoder.
- Plug banana plugs on to a battery or AC/DC power supply with a voltage range of 20-30V, 50 WATT
- 3. Charge time about 6 hours!





## NEW

KMT COMMUNICATOR for wireless configuration of a remote MTP-NT system via USB to the Bluetooth module MTP-NT-BLUE (incl. wireless firmware update)



Blue LED - Bluetooth connection
Blinking (2Hz) = searching
ON = Bluetooth connected (Please wait always until Bluetooth connection is established)

Green LED - Remote system status Blinking (2Hz) = searching

ON = contact to remote system (means: remote system power ON)

Slow blinking (0.5 Hz) = Low BATT status at battery on rotating parts

Switching ON/OFF of KMT communicator: Press button long (>4 seconds) =

switching the communicator ON/OFF (powering of communicator with internal 9V Lithium battery)

If the communicator is connected via USB, it is always ON and doesn't use the local Lithium battery at all (battery saving). The battery is a <u>primary cell</u> (9 V / 1.2 Ah, >5 years shelf life) so charging of local battery via USB is not possible.

Remote control for switch ON/OFF battery on rotating part

Press button once (1x) =
ON (LED on BLUE module rotor side is ON)
Press button twice (2x) =
OFF (LED on BLUE module rotor side is blinking)

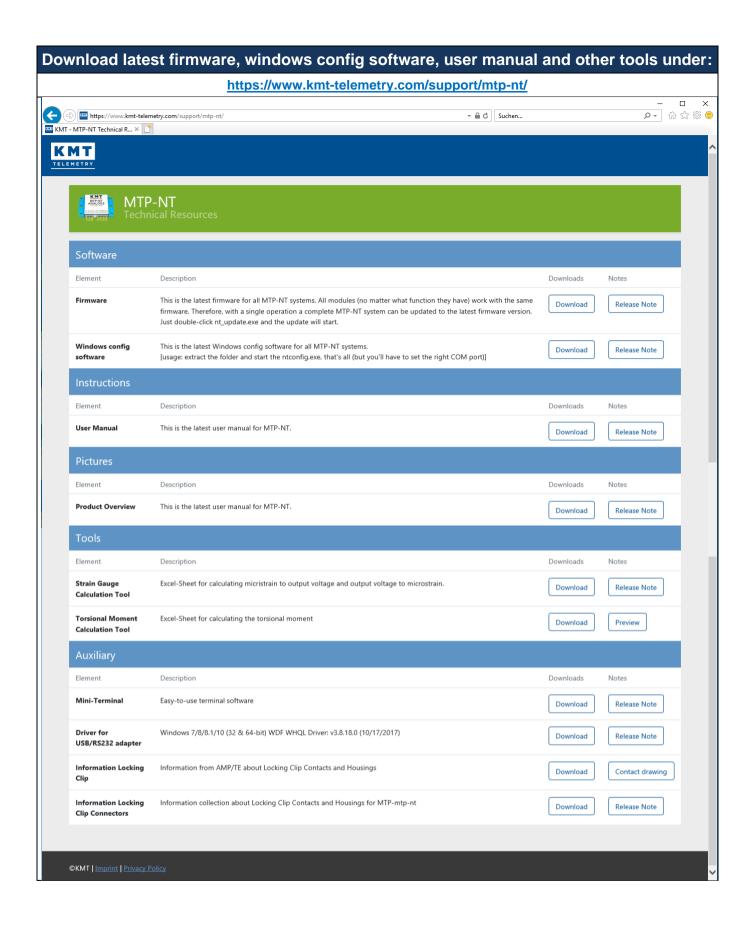
Test of local 9V Lithium battery of communicator:

If the green LED is 3 sec. fast (10 Hz) blinking at start of communicator, the battery is empty and you must exchange the Lithium battery!

length x width x height: 144 mm x 78 mm x 35 mm weight: 210 grams

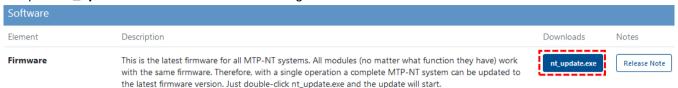






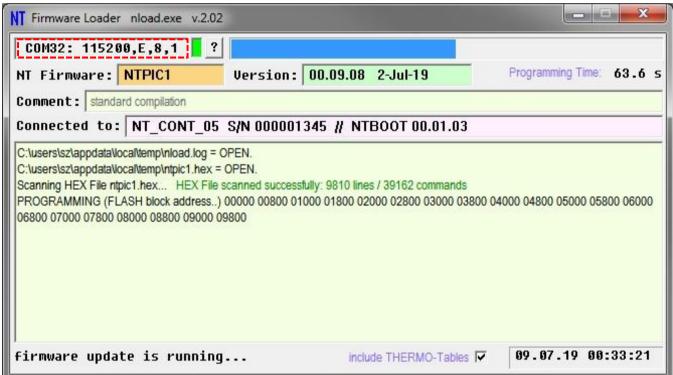
#### **NT Module Firmware:**

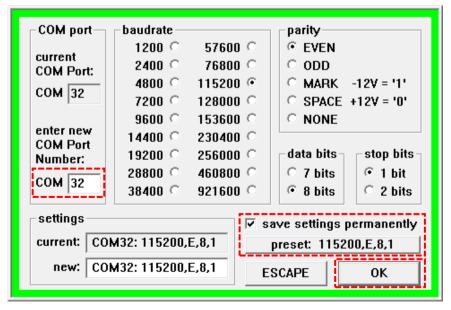
Go to the official NT support site (<a href="https://www.kmt-telemetry.com/support/mtp-nt/">https://www.kmt-telemetry.com/support/mtp-nt/</a>) and download the firmware setup file **nt update.exe** as shown in the below figure.





This is always the latest firmware for all MTP-NT systems. All MTP-NT modules (no matter what function they have) work with the <u>same</u> firmware. Therefore, with a single operation a complete MTP-NT system can be updated to the latest firmware version. Just double-click **nt\_update.exe** and the update will start.





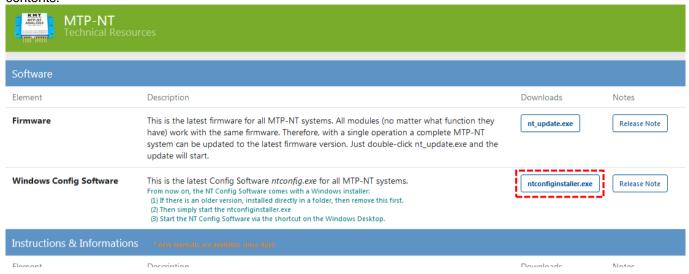
To change the COM port click on the COM port settings box that is located on the top left corner (marked in red).

In the COM port settings window you can change the COM port number. The default communication setting for all MTP-NT systems is 115200,E,8,1 (this setting never has to be changed, but you must be sure that this setting is correct).

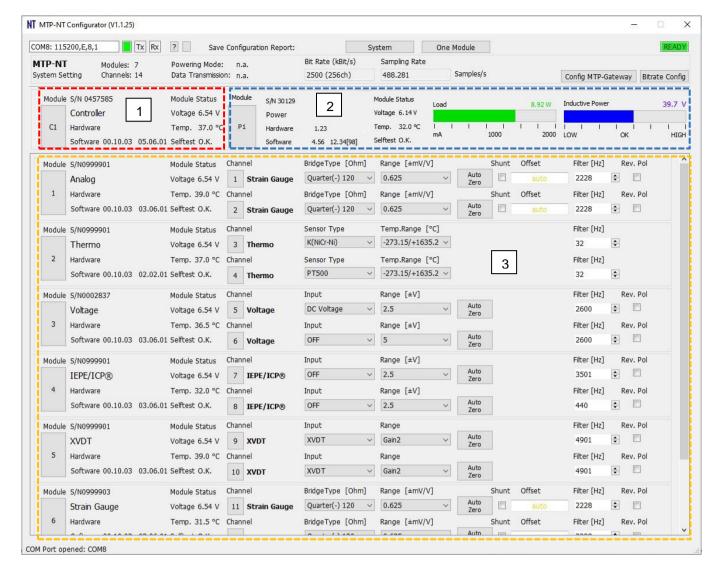
Note: In the case of connection problems, you should check the Device Manager to see if the COM port used is available.

## **NT Configuration Software (Windows):**

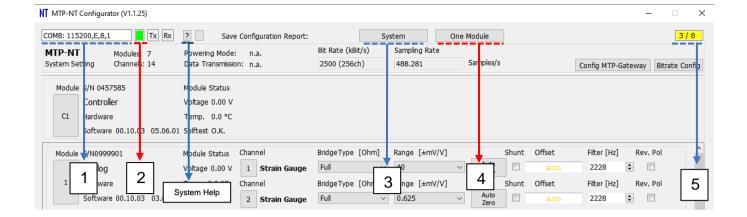
Go to the official NT support site (<a href="https://www.kmt-telemetry.com/support/mtp-nt/">https://www.kmt-telemetry.com/support/mtp-nt/</a>) and download the **ntconfig.zip** file as shown in the below figure. You need to extract the zip file. Any extractor tool can be used to get the contents.



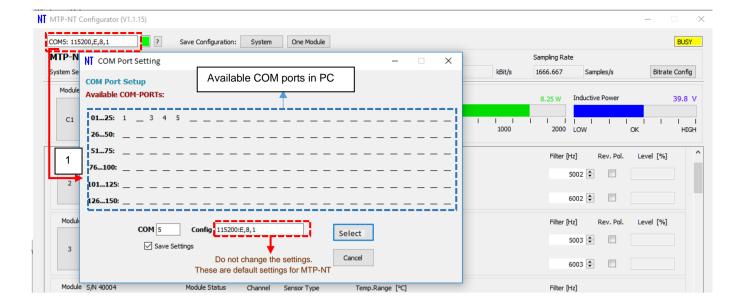
This will be described in more detail soon ...



- 1. **Controller Module:** The red marked box indicates the controller module present in the system. All information regarding this module is described here.
- 2. Power Module\*: The blue marked box indicates the Power module present in the system. Information regarding different parameters are mentioned in this box. (\* omitted when no power module is present)
- 3. Measurement Modules: This area contains the information and settings of all the modules connected to the controller module. All the different types of modules like Strain Gauge, Analog, Thermo, IEPE/ICP, Voltage, Potentiometer etc. are listed here. Module specific setup operations can be performed, like Range Setting, Bridge Type, send AutoZero, set/reset shunt, reverse polarity, change filter frequency, etc. On performing these operations, the "Connection Status Indicator" could change its status to busy (Yellow/Orange blinking) since it may need some time to dispatch commands and waiting for response. It is advisable to wait till this Connection Status Indicator turns green again before taking any new action.

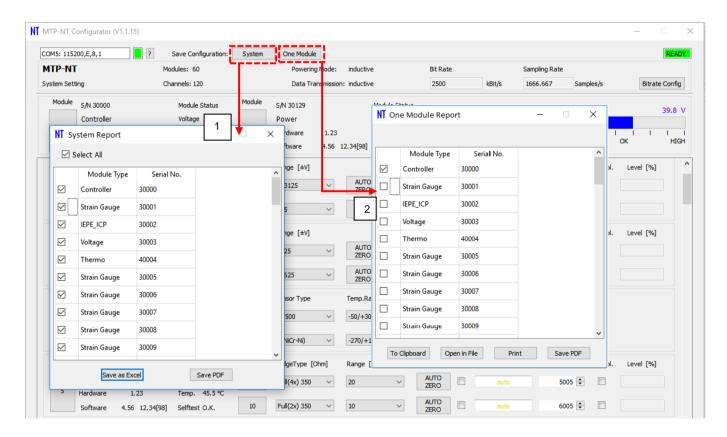


- 1. **COM port Settings:** This box is responsible for the COM port settings. Click on this box that opens another dialog to configure the settings. See the next pages for changing the settings.
- 2. Serial port LED: There are three colors that explains state of serial communication in the application.
  - Gray: This color means that there is no serial port with given settings.
  - Yellow: This color means that serial port is available but unable to contact or communicate with MTP\_NT system.
  - Green: This color means that the application is able to communicate with MTP\_NT with given serial port settings.
- 3. System Report: Click this button to store the whole system report in to two available formats in PDF or in excel sheet. See next page for detailed information.
- **4. Single Module Report:** Click this button to save the single module report among available options. This section is described in the next page.
- **5. Connection Status Indicator:** There are two phases as mentioned below. It is advisable to wait till Ready (Green) and then give the next command.
  - (a) Busy (Yellow): In the initial stage of application start it shows the number of modules to be fetched like in the above picture. Upon issuing a group command it displays the number of seconds till the operation completes.
  - **(b) Ready** (Green): This indicates that all pending messages are sent and the user can send additional operations.

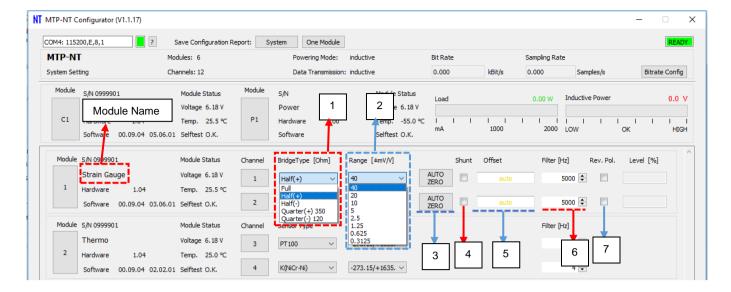


To change the COM port, click on the COM port settings box that is located on the top left corner (marked in red).

1. **COM Port Setting Screen**: This screen allows you to enter the used COM Port number. (Hint: in the above blue marked area there's a list of the currently available COM ports). Click on "select" to open the used COM port with given settings



- System Report Screen: When clicking on the System button on the top, a new screen appears with a list
  of all modules in the connected NT System. The checkboxes of all modules that should be included in the
  system report must be selected. The system report could be either saved as an Excel file or a PDF file by
  clicking on the desired Save button below.
- 2. One Module Report Screen: This function is used to collect the status report of a single module, for printing, writing it to a Text or PDF file, or simply copying it to the clipboard.

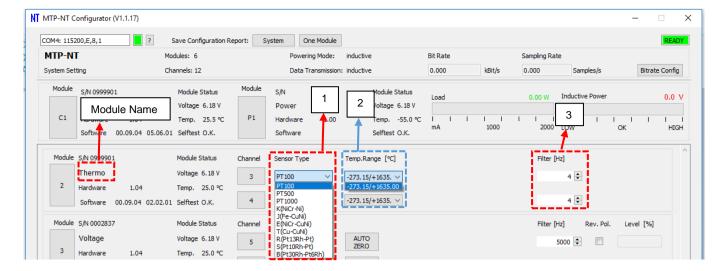


# Strain Gauge

The configuration parameters of the strain gauge could be altered. In the above picture for MTP-NT Configurator the markings along with numbers indicate each different parameter that could be altered from application, below is information about them. A group command can be issued for some features denoted by "SC (Shift Click)" and "SE" (Shift Enter).

- **1. Bridge Type (SC)**: The drop box below "Bridge Type" label could be clicked to display a list of valid options. Depending on the required type the user can make his selection and the specific channel is set the value.
- 2. Range (SC): Click on the drop box below the label "Range". This will display a list of items that user could select to set the range.
- 3. Autozero (SC): Click on the Autozero button to send the command to the corresponding channel. The button text changes to red (Time in red color is the approx. time for autozero to take effect in the module). Alternatively, on Long press of this button Auto Reset command is sent to the particular channel of the module.
- **4. AutoReset:-** Press and hold the Autozero button for 4 to 5 secs until a message pops up near the cursor to tell the user that an Autoreset command has been sent to the specific channel.
- 5. Shunt: Clicking this option enables the shunt for the specific channel in the module.
- **6. Offset: -** Clicking this box displays a new screen where user can set it to auto or manual for the offset value in the corresponding channel.
- 7. Filter (SE): The filter value could be set in this box, upon setting the text changes to blue and command is sent for the specific channel in the module.
- 8. Rev. Pol.: This box could be clicked to reverse the polarity of the specific channel for the module.

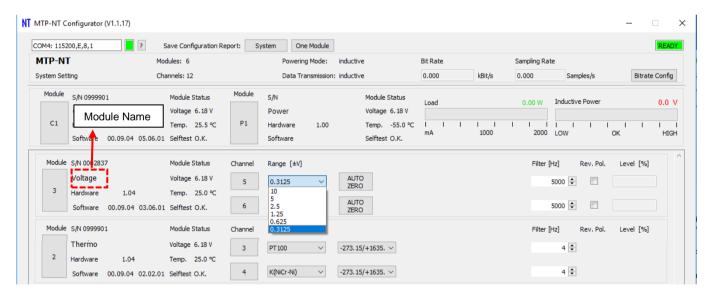
**(SE)** and **(SC)** denotes that this feature is eligible to be used in combination with Shift + Enter (SE) and Shift + Click (SC) that sets the current selected setting to all modules of similar type. Simply click on the dropdown of eligible types then by holding shift and click on the setting to apply on all similar modules.



#### **Thermo Module**

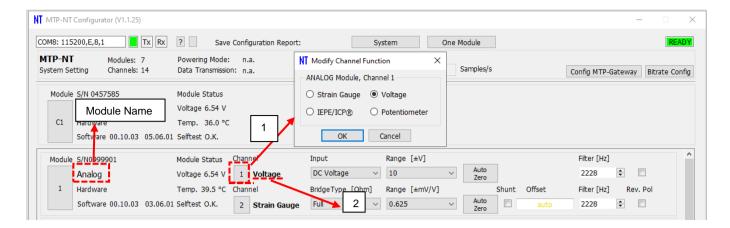
The thermo module has only three parameters that could be modified by the user

- 1. Sensor Type: There are a list of sensors that could be configured with the Thermo modules. The user can click on the drop box below the Sensor Type and choose desired sensor
- 2. Temperature range: The temperature range could be modified by selecting the drop box by the user.
- **3. Filter: -** The filter value could be set in this box, upon setting the text changes to blue and command is sent for the specific channel in the module.



# IEPE / Voltage / Potentiometer Module

Modules such as IEPE, Voltage, Potentiometer etc. have the same set of user interface elements such as the "Range", "Autozero", "Filter" and "Reverse Polarity etc. look in to Strain Gauge section as setting these features are already discussed there.



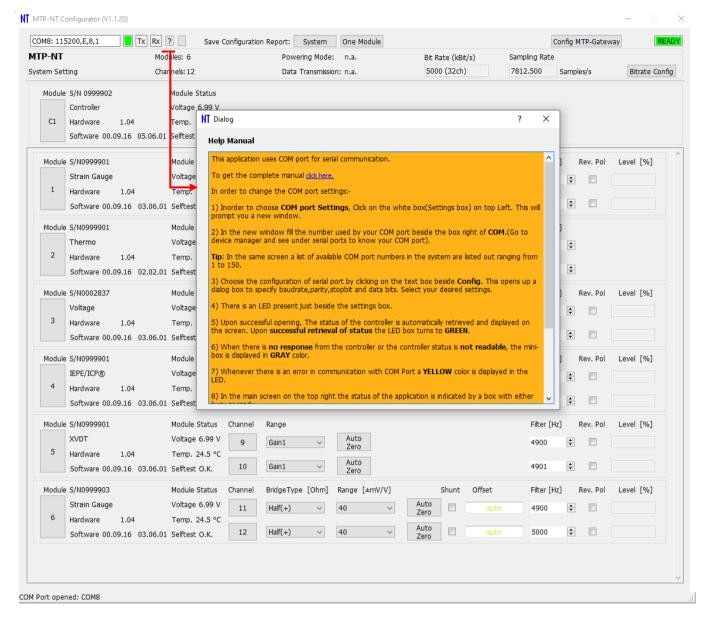
# **Analog Module**

The Analog module channels can be configured to a different channel function type such as Strain Gauge, Voltage, IEPE/ICP and Potentiometer.

- 1. **Modify Channel Function:** Click on the channel number button below "Channel", this brings a new dialog where a different channel function can be selected. The available channel functions are Strain Gauge, Voltage, IEPE/ICP and Potentiometer.
- 2. Channel Function name: Upon successful change in the channel function, the name and features available for the channel are displayed

The selected channel function behaves exactly like the same way as its chosen type, for example if the channel function is chosen as Strain Gauge all the features for the channel are identical as Strain gauge. This behavior is same when Voltage, Potentiometer and IEPE are selected.

This will be described in more detail soon ...



# **Help Manual**

If for future references on quickly going through the basic operations of NTConfig, a help manual is present that opens by clicking on the "?" button as given in the above picture. A brief overview is provided in this dialog and for a detailed information there is also a link provided that redirects to this document again.

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# KMT IP LAN Interface TCP Settings



#### 1. TCP Block Format

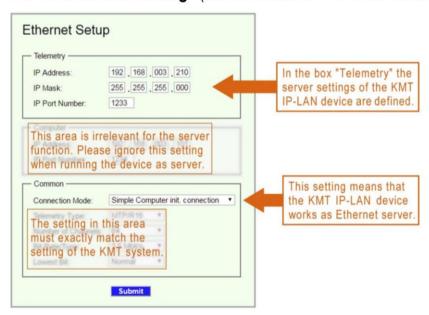
| Index | Name             | Size / Format         | Example                                   | Comment             |  |
|-------|------------------|-----------------------|---|---------------------|--|
| 0     | frame_size       | 2 Byte unsigned int   | 00000000 00001000<br>Frame Size = 8 Bytes | Frame Size in Bytes |  |
| 2     | number_of_frames | 2 Byte unsigned int   | 00000000 00001010<br>10 Frames            | Number of Frames    |  |
| 4     |                  | frame_size<br>(Bytes) |   | first Frame         |  |
|       |                  |                       |   |                     |  |
| n     |                  | frame_size<br>(Bytes) |   | last Frame          |  |

blue = Data Section

n = ((4 + (frame\_size \* number\_of\_frames)) - frame\_size)

- The data sample format is 16 Bit unsigned integer, as it comes from the A/D converter.
- The frame size is the data sample size (2 bytes) times number of channels.
- The order of bytes is Little-Endian (Intel).

# 2. IP-LAN Device Setting (server mode for PC client software)



# 3. Method for transmitting data via TCP

- (a) Ensure that a valid PCM data stream is present at the PCM input. Otherwise the device will send nothing over TCP.
- (b) Open the socket defined in the box "Telemetry" with your own client software (see paragraph 2).
- (c) The IP-LAN device will immediately start to transmit the data stream (see paragraph 1).
- (d) Note that your software must be fast enough to prevent an overflow of the TCP buffer. Otherwise you could receive garbage. The only way to check data integrity is to check the plausibility of the header. In particular, the frame size must never change within a session, and the number of frames must not contain idiotic values.

#### Data frame:

For 4 Channels: 32 bit Barker Synch Code + 4x16 bit Data + 4x16 bit Data + 4x16 bit Data + 4x16 bit Data + 32 bit reserved

For 8 Channels: 32 bit Barker Synch Code + 8x16 bit Data + 8x16 bit Data + 32 bit reserved

For 16 Channels: 32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved

For 32 Channels: 32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.1 = CH1..Ch16) +

32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.2 = CH17..Ch32)

For 64 Channels: 32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.1 = CH1..Ch16) +

32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.2 = CH17..Ch32) +

32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.3 = CH33..Ch48) +

32 bit Barker Synch Code + 16x16 bit Data + 32 bit reserved (Frame Nr.4 = CH49..Ch64)

# MTP-NT-DIG-DEC-V2 - Range of digital values in TCP data stream:

This is a table of the whole range of digital values: nt\_digital\_range.xlsb

The column "decimal" shows the unsigned short value, coming in the TCP data stream.

This values must be converted into signed short (by subtracting 32768).

The column "bipolar" shows the result that represents the measured value.

#### Calculation of the bipolar value:

[incoming digital value] - 32768 = [bipolar value]

Examples:

```
65535 - 32768 = 32767
32768 - 32768 = 0
0 - 32768 = -32768
```

# Analog measurement (strain gauge, voltage etc.):

The range of bipolar values is -32768 to 32767.

The fullscale signal range is -32704 to 32704.

Example 1 (STG module):

- \* input range setting = ±5 mV/V
- \* applied bridge unbalance = +5 mV/V
- \* digital value (unsigned short) = 65472
- \* bipolar value = 32704

Example 2 (Volt module):

- \* input range setting = ±10 Volt
- \* applied input voltage = +10 Volt
- \* digital value (unsigned short) = 65472
- \* bipolar value = 32704

#### **Temperature measurement:**

The digital output resolution is 0.05K/step\* (20 steps/Kelvin)

This means that the bipolar value must be divided by 20 to get the temperature.

#### Example:

- \* sensor temperature = +100°C
- \* digital value (unsigned short) = 34768
- \* bipolar value = 2000

sensor fault message (sensor break): Temperature value = -999.0°C unreasonable value message (overflow): Temperature value = -998.0°C

\* This means the mathematically generated output resolution after linearization; the true ADC resolution depends on sensor type and temperature range and may be significantly lower.

#### **Analog Decoder output:**

**Analog Decoder output** 

The bipolar fullscale value (±32704) generates an analog output Voltage of ±10.00 Volt.

| Data Stream |         | Analog Out | Temperature (depending on module setting) |            |           |           |  |
|-------------|---------|------------|---|------------|-----------|-----------|--|
| decimal     | bipolar | (±10V)     | -273/+1635                                | -273/+1000 | -273/+500 | -250/+250 |  |
|             |         | Volt       | °C  | °C         | °C        | °C        |  |
| 65535       | 32767   | 10,019264  | 1638,35                                   | 1001,93    | 500,96    | 250,48    |  |
| 65472       | 32704   | 10,000000  | 1635,20                                   | 1000,00    | 500,00    | 250,00    |  |
| 45850       | 13082   | 4,000122   | 654,10                                    | 400,01     | 200,01    | 100,00    |  |
| 39309       | 6541    | 2,000061   | 327,05                                    | 200,01     | 100,00    | 50,00     |  |
| 36039       | 3271    | 1,000183   | 163,55                                    | 100,02     | 50,01     | 25,00     |  |
| 32768       | 0       | 0,000000   | 0,00                                      | 0,00       | 0,00      | 0,00      |  |
| 27305       | -5463   | -1,670438  | -273,15                                   | -167,04    | -83,52    | -41,76    |  |
| 23835       | -8933   | -2,731470  |   | -273,15    | -136,57   | -68,29    |  |
| 14902       | -17866  | -5,462940  |   |            | -273,15   | -136,57   |  |
| 64          | -32704  | -10,000000 |   |            |           | -250,00   |  |
| 0           | -32768  | -10,019569 |   |            |           | -250,49   |  |

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degrees Celsius).